



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D206-642-511
Job Sheet 200433



Part No: D206-642-511

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/19

Job Tracking No:

Due Date: 9/13/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-511 EC IPP Rev:E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER
ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S212877



Part: D206-642-511

Job No: 200433

Serial No/Batch: S212877

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, 16/10/16, STC SH98-

					Packaging 1 - 30				
					Packaging 1 - 31				
					Packaging 1 - 32				
					Packaging 1 - 33				
					Packaging 1 - 34				
					Packaging 1 - 35				
					Packaging 1 - 36				
					120 QC 4	1 pcs	9/13/19	0.00 0.00	QC 4 - 28
QC 4 - 58									
QC 4 - 69									
QC 4 - 9									
QC 4 - 46									
QC 4 - 68									
QC 4 - 72									
QC 4 - 74									
				QC 4 - 75					
				Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B	DAS 28 9-89				
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
130 Packaging 3-1 - Stock - B4B	1 pcs	9/13/19	0.00 0.00	Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				135 DC - 1 - B4B	1 pcs	9/13/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
								DC - 2 - B4B	
				140 QC 21 - FG	1 pcs	9/13/19	0.00 0.00	QC 21 - FG - 21	SEP 1 1 2019
								QC 21 - FG - 70	
								QC 21 - SA - 53	
				Part Op 110 - Packaging1-2 (Pick Kit)				Broussard	DAS 21 9-89 SEP 1 1 2019

Descriptions: **120** - QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D206-642-511

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-511 CHG006

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194189
K642-511	Saddle 642-511	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5203676

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D206-642-541	1	5	0
	K642-511	1	2	0

Part Specifications

Specifications could not be found.

Plex 9/11/19 11:16 AM dart.lacelle.linda

Change Record

PAGE 1 OF 1

Part Number: D206-642-511/-512 (K642-511/-512 SADDLE KITS, INTERNAL)

Description: FLOAT SKIDTUBE , LH/RH[illegible]